PERFORMANCE DATA NO LOAD & NO DOOR OPENINGS AT 0°F FREEZER & 37°F FRESH FOOD (2500 ++ ISO) 65°F (18°C) Ambient 90°F (32°C) Ambient Type A with Run / Start Capacitor Variable Speed Standard Variable Speed Standard 74 to 84% 32 to 40% 55 to 65% Operating Time -2° to 2°F 0° to 4°F -1° to 3°F -1° to 3°F Freezer Temperature (-19° to -17°C) (-18° to -16°C) (-18° to -16°C) (-18° to -16°C) 34° to 39°F 34° to 39°F 34° to 39°F 34° to 39°F Refrigerator Temperature (1° to 4°C) (1° to 4°C) (1° to 4°C) (1° to 4°C) 5 to 12 psig 5 to 12 psig N/A 5 to 12 psig Low Side Pressure (cut-in) (43 to 83 kPa) (43 to 83 kPa) (43 to 83 kPa) -2 to 2 psig (-14 to 14 kPa) -2 to 2 psig -2 to 2 psig -2 to 2 psig Low Side Pressure (cut-out) (-14 to 14 kPa) (-14 to 14 kPa) (-14 to 14 kPa) 90 to 115 psig 120 to 135 psig 130 to 155 psig High Side Pressure 90 to 105 psig (last 1/3 cycle) (621 to 724 kPa) (621 to 793 kPa) (827 to 931 kPa) (896 to 1069 kPa) Wattage (last 1/3 cycle) 50 to 60 90 to 130 60 to 70 100 to 140 0.5 to 0.9 0.7 to 1.1 0.6 to 1.0 0.8 to 1.2 Amps (running) Base Voltage 115 vac (127 vac max) **DEFROST SPECIFICATIONS**

| Cabinet Size: | Thermal | Heater | | Defrost Thermis- tor Termina- tion | |
|----------------|----------------|----------------|-------|--|---------------|
| 26' SD, 22' CD | Cut-in | Cut-out | Watts | Ohms | Cut-out |
| | 110°F (43.3°C) | 135°F (57.2°C) | 500 | 26.5 | 39°F (4°C) |

Electronic Timer - (ADC) Defrost 24 minutes every 6-96 hours of compressor run time

| CONDENSER FAN MOTOR | | | | |
|---------------------|---------------------------|--------------|--|--|
| Watts | RPM | Amps | | |
| 3.1 | 1100 CW Opposite Shaft | 0.03 Running | | |

⚠ CAUTION

All electrical parts and wiring must be shielded from torch flame. DO NOT allow torch to touch insulation; it will char at 200°F and flash ignite (burn) at 500°F. Excessive heat will distort the plastic liner.

SERVICE DATA SHEET

A02058902

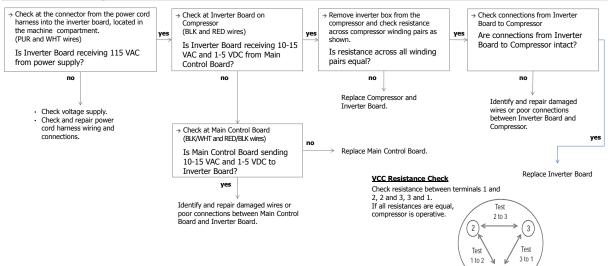
ICE & WATER - AUTOMATIC DEFROST SIDE BY SIDE - R134a

IMPORTANT: PLEASE RETURN THIS SHEET TO ITS ORIGINAL LOCATION.

| | ERI | ROR CODES | SPECIAL MODES | | | |
|----|--------|--|--|---|-----------|---|
| | isplay | Totalination | | Display | | Activate/Deactivate |
| FZ | FF | Interpretation | Mode | FZ | FF | (press for up to 10 sec. simultaneously) |
| | OP | Open FF Thermistor | Manual Defrost | d | F | FF+ and FF- / same to deactivate |
| OP | | Open FZ Thermistor | Display / Showroom | Set Point | Set Point | FZ+ and FF- / Power-on-Reset (POR) |
| | SH | Shorted FF Thermistor | Sabbath | Sb | Sb | FZ- and FF+ / same to deactivate |
| SH | | Shorted FZ Thermistor | System Diagnostic | No FF or FZ display, all UI LEDs on. | | FZ+ and FZ- / FF+ to deactivate |
| SY | CF | UI to Main Control Board communication failure; on start up | IM Diagnostic | Numerical display of first test | | FZ+ and FF+ together to activate / FF+ to deactivate |
| SY | CE | UI to Main Control Board communication error; after a period in operation | Notes: • Always check for pin back-outs, pinched or damaged wires before replacing components. • Determine whether failure is caused by the component, main control board or wiring. Contact TID before replacing main control board. | | | |
| SY | EF | Evaporator Fan Failure | Refer to Service Manual for additional information. | | | |

| ICE MAKER DIAGNOSTIC MODE | | | | |
|---------------------------|---|--|---|--|
| Activ | Activate: Press FZ+ and FF+ temperature pads for up to 10 sec. simultaneously. Press FF+ or - to move forward or backward through tests. | | | |
| Deact | ivate: | e: Press FF+ for up to 10 sec. IM Diagnostic Mode will automatically deactivate after 5 min. of inactivity. NOTE: Silence alarm. | | |
| Test T | | To activate test | Passing Result | |
| 52C | 52C Ice Maker Thermistor | | Activates automatically | FZ display shows temperature sensed by Ice Maker Thermistor. "OP" if open; "SH" if short |
| 55C Water Valve | | Press Power On-Off | Remove ice tray to collect water into a measuring container to measure water fill. If collecting water into ice tray, first perform test 63C to empty ice tray. | |
| Ice Level Sensor | | automatically Allow bail arm to drop freely. Pass if no alarm when tray returns to | | Allow bail arm to drop freely. Pass if no alarm when tray returns to "home" position. Hold bail arm up. Pass if alarm sounds when tray returns to "home" position. |
| 63C Twist Tray | | Press Power On-Off | Remove ice bucket. FZ display shows "1" and "GOOD". | |

Variable Capacity Compressor (VCC) Diagnostics (select models) If test 38 fails, diagnose as follows:



| SYSTEM DIAGNOSTIC MODE | | | | |
|------------------------|---|--|--|--|
| Activate: | Press FZ+ and FZ- for up to 10 sec. simultaneously. Press FF+ to advance through tests. | | | |
| Deactivate: | Press FF+ for up to 10 sec. Diagnostic Mode will automatically deactivate after 5 min. of inactivity. Note: Silence alarm. | | | |

- Tests marked with "*" may not be applicable to this unit and will not be displayed in System Diagnostic Mode.
- Tests displayed in diagnostic mode but not described below are for internal purposes only; advance through.
 View UI display on the inside of the door for "on," "off," "CL," "OP," "SH," "LO," "HI" or numerical results of tests.
- Listen for operating sounds; feel for heat or air flow as appropriate to determine results of tests.

| • Liste | Listen for operating sounds; feel for heat or air flow as appropriate to determine results of tests. | | | | |
|---------|--|---|---|--|--|
| | Test | To activate test: | Passing result | | |
| | First Screen | | Blank on both UI displays, no lights illuminated, no shadowing. | | |
| | Second Screen | | All LED lights on both UI displays illuminated. | | |
| | Third Screen | | Blank on both UI displays, no lights illuminated, no shadowing. | | |
| 28 | Dispenser Paddle | Press disp. paddle | "on" is displayed on the inside of door UI when depressed; "Water" is illuminated on Front UI; "off" when released. | | |
| 34* | Ambient Thermistor @UI | Activates automatically | UI shows temperature sensed at UI; pass if within +20°F/-10°F of temperature measured with gauge at UI location. "OP" if open; "SH" if short. "Cubes" is illuminated on Front UI. | | |
| 46 | Humidity Sensor | Activates automatically | "OP" if open, "SH" if short. Displays %RH. "Crushed" is illuminated on Front UI. | | |
| 36 | Ice Chute Door | Depress ice chute door or press Power On-Off | "OP" on UI when manually opened; "CL" when closed. Or, using "Power On-Off", motor will drive door open "OP" or closed "CL". | | |
| 47 | Dispenser Pocket Heater | Press Power On-Off | Heater on when "on", off when "off". | | |
| 66 | Dispenser Light | Press Power On-Off | Dispenser light on when "on", off when "off". | | |
| 5- | Firmware Front UI | Press Power On-Off | Displays digit sequence; record. | | |
| 6- | Factory Firmware Front UI | Press Power On-Off | Displays digit sequence; record. | | |
| 1* | Standard Compressor and Condenser Fan | Press Power On-Off | Compressor and Condenser Fan running when "on", stopped when "off". | | |
| 2 | Freezer Defrost Heater | Press Power On-Off | Freezer defrost heater on when "on"; off when "off". | | |
| 3* | FF Light (Incandescent Models) | Press Power On-Off | FF lights on when "on"; off when "off" | | |
| 8 | Water Valve (Dispenser) | Press Power On-Off | Be prepared to collect water at dispenser. Water dispenses when "on"; stops when "off". | | |
| 9* | FZ Light (Incandescent Models) | Press Power On-Off | FZ lights on when "on", off when "off". | | |
| 10 | Auger Motor | Press Power On-Off | FZ door must be closed. Motor running when "on"; motor stopped when "off". | | |
| 11 | Cube/Crush Solenoid | Press Power On-Off | Do not leave solenoid in activated state. Solenoid activated when "on"; deactivated when "off". | | |
| 12* | VCC Condenser Fan | Press Power On-Off | Fan running when "on"; stopped when "off". | | |
| 38* | VCC Compressor | Press Power On-Off | Compressor running when "on"; stopped when "off". | | |
| 13* | FF Light (LED Models) | Press Power On-Off | FF lights on when "on"; off when "off". | | |
| 15 | Evaporator Fan | Press Power On-Off | Stopped when "off". Listen for speed change from "LO" to "HI". | | |
| 20* | FZ Light (LED Models) | Press Power On-Off | FZ lights on when "on", off when "off". | | |
| 22 | Damper | Press Power On-Off | With inspection mirror, observe damper open when "OP"; closed when "CL". | | |
| 67 | Fill Tube Heater | Press Power On-Off | Heater on when "on", off when "off". | | |
| 23 | FF Door | Open/close FF door | "CL" on UI when door closed; "OP" when open. | | |
| 24 | FZ Door | Open/close FZ door | "CL" on UI when door closed; "OP" when open. | | |
| 29 | FF Thermistor | Activates automatically | UI shows temperature sensed by FF thermistor; pass if within 10°F of temperature measured with gauge at FF thermistor location. "OP-" if open; "SH-" if short. | | |
| 30 | FZ Thermistor | Activates automatically | UI shows temperature sensed by FZ thermistor; pass if within 10°F of temperature measured with gauge at FZ thermistor location. "OP" if open; "SH" if short. | | |
| 33 | Ambient Thermistor @ Main Board | Activates automatically | UI shows temperature sensed at main board; pass if within +20°F/-10°F of temperature measured with gauge at main board location. "OP" if open; "SH" if short. | | |
| 39 | Evaporator Thermistor | Activates automatically | UI shows temperature sensed by evaporator thermistor; pass if within 10°F of temperature measured with gauge at evaporator thermistor location. "OP" if open; "SH" if short. | | |
| 0- | Firmware Parameters | Press Power On-Off | Displays digit sequence; record. | | |
| 2- | Main Board Firmware | Press Power On-Off | Displays digit sequence; record. | | |
| 4- | UI Firmware | Press Power On-Off | Displays digit sequence; record. | | |
| | | | | | |

■ IMPORTANT SAFETY NOTE

The information provided herein is designed to assist qualified repair personnel only. Untrained persons should not attempt to make repairs due to the possibility of electrical shock. Disconnect power cord before servicing this appliance.

IMPORTANT

If any green grounding wires are removed during servicing, they must be returned to their original position and properly secured.

